



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-651-041
Job Sheet 171335



Part No: D206-651-041

Job Qty: 5 ea

Part Name: 206 A/B Ground Handling Wheel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG D206-651 REV B, D2690 REV B2 IPP Rev: F 02.08.14 Re-format KJ IPP Rev: G Removed Purchasing 07-03-21 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		2/17/18	0.00	0.00	Start Up Small Fab-4		SD
110	Small Fab	5 pcs		2/19/18	0.00	0.87	Small Fab-1		DAB SD
120	QC	5 pcs		2/19/18	0.00	0.00	QC5		38
125	DC	5 pcs		2/19/18	0.00	0.00	DC		9-88
130	Packaging	5 pcs		2/19/18	0.00	0.00	Packaging3-1		MAY 16 2018
140	QC21-FG	5 Ea		2/19/18	0.00	0.00	QC21		MAY 15 2018

Part Op 110 - 1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable CBL-1240
Descriptions: 2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open) 3-Install Lanyard D2690-8 (from open end) into pin D2711 a

125 - Photocopy bluefile & type labels per PPP D206-651-041 CHG001

130 - Identify and pack for shipping as per PPP D206-651-041 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	9.4000 ft (1.88 ea)	90-Start up Operation	SD 5051438
CBL-460	Loop Sleeve	20 Ea (4 ea)	90-Start up Operation	SD 5047302
D2692	Spring Pin Clip	5 Ea (1 ea)	90-Start up Operation	F91240
D2711	Lock Pin	5 Ea (1 ea)	90-Start up Operation	F903212 1936573
MS21042L3	Nut	10 Ea (2 ea)	90-Start up Operation	SD 5038764
MS27039-1-08	Screw	10 Ea (2 ea)	90-Start up Operation	SD 5020602
NAS1149D0363J	Washer	20 Ea (4 ea)	90-Start up Operation	SD 5015269



Container No: S071508



Part: D206-651-041

Job No: 171335

Serial No/Batch: S071508

Revision:

Inspector:

Dart Aerospace Ltd.
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Required	Inventory	Allocated
9	404	0
20	289	0
5	156	0
5	80	0
10	2,659	0
10	590	0
20	2,557	0

Part Specifications
Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002753	S064563	D2692	Spring Pin Clip	f91240	ST009	5
002753	F90501	D2711	Lock Pin		ST482	2
002753	S064560	D2711	Lock Pin	f93657	ST482	3
002753	S064568	MS21042L3	Nut	S038764	ST303	10
002753	S064569	MS27039-1-08	Screw	S020602	ST281	10
002753	S064570	NAS1149D0363J	Washer	S015269	ST263	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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